

Work Order ID 158344

Monday, March 20, 2017 3:01:12 PM

158344

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Item ID: D4775-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Strut Assembly

Start Date: 3/20/2017 Start Qty: 10.00

10

Cust Item ID:

Required Date: 3/31/2017 Req'd Qty: 10.00

10

Customer:

Reference: SCHEDULED/S

Approvals: Process Plan: MFDate: 17-3-20

Tooling:

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4775	C ✓
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110	Pick Kit	0.00							
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110

Packaging	Memo	0.00							
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Packaging

120		0.00							
-----	--	------	--	--	--	--	--	--	--

120

Small Fab	Memo	1.79							
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Small Fab

1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG

A/R PROSEAL BATCH: 136665

2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

10 FF MAR 21 2017

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Item ID: D4775-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Strut Assembly
Start Date: 3/20/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 3/31/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference: SCHEDULED/S

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.20				<u>0</u>			DAS 38 9-89 MAR 21 2017
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <u>8X357</u> Memo	0.00 0.10				<u>10</u>			DAS 41 9-89 MAR 21 2017
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 1.00					<u>17/3/23</u>		<u>J</u>

DAS
21
9-89
MAR 22 2017

Picklist Print

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Parent Item: D4775-041

D4775-041

Parent Item Name: Strut Assembly

Start Date: 3/20/2017

Required Date: 3/31/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS
REV:B 13.08.26 PB1 DD VERF:JLM
13.09.26 AS PER REV.B DD VERF:JLM
AS PER REV.C DD VERF:JLM
IPP
IPP REV:C
IPP REV:D 14.01.10

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4775-1 *D4775-1* Strut Tube		Manufactured	No			110	Each	20.0000	1	10	** FF	MAR 20 2017	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST357				20					
				157011				20		10			
D4777-1 *D4777-1* Rod End Bearing		Manufactured	No			110	Each	15.0000	1	10	** FF	MAR 20 2017	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST125				15					
				156722				15		10			
D4776-1 *D4776-1* Basket Strut Clevis		Manufactured	No			110	Each	14.0000	1	10	** FF	MAR 20 2017	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST124				14					
				155867				4		4			
				156923				10		6			
D4776-5 *D4776-5* Spacer		Manufactured	No			110	Each	52.0000	4	40	** FF	MAR 20 2017	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST125				52					
				157023				52		40			

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Parent Item Name: Strut Assembly

Start Date: 3/20/2017

Required Date: 3/31/2017

Start Qty: 10.00

Required Qty: 10.00

AN3-10A

Purchased

No

110

Each

161.0000

2

20

AN3-10A

**

FF

MAR 20 2017

Bolt

LocationLoc QtyLoc Code

GA

63

m136787

63

ST349

98

m136665

98

20

MS21042L3

Purchased

No

110

Each

1,872.000

2

20

MS21042L3

**

FF

MAR 20 2017

Nut

LocationLoc QtyLoc Code

FP001

100

m135945

100

GA

222

m134360

102

M136665

120

OVER007

300

m134360

0

M136665

300

ST303

1250

M136554

249

M136838

1

m137073

1000

10

MS21209-F615

Purchased

No

110

Each

127.0000

1

10

MS21209-F615

**

FF

MAR 20 2017

Heli-Coil

LocationLoc QtyLoc Code

GA

127

m135058

18

m136835

109

10

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